

Single magazine loader & Unloader combination

The magazine loader & Unloader combination system is not only used for the function of loading the boards into the SMT line, but also it can work as the unloader to receive the boards into the magazine, very flexible to setup the functions according to the different needs.

It can work with all size magazines in the machine in one machine.



Standard features

- Mitsubishi PLC program control
- Selectable pitch settings
- Tower-light display for machines working status.
- Flexible platform to suit standard magazines
- Exchangeable magazine from the rear of magazine
- Stepper motorized type pusher to enhance working stability
- Pusher position adjustable to Centre for the boards
- Use the friendly touch screen panel
- Magazine infeed and outfeed are automatically driving by motor on the platform.
- SMEMA compatible

Technical specification

Transfer heights	900mm+/-50mm
Transfer direction	Left to right
Operation side	Front of machine
Fixed rail	Front of machine
Interface	SMEMA
Conveyor belts	ESD flat belt
PCB edge support	4mm
Allowable components clearance	Top 50 mm+ below 30mm
Magazine capacity	Singe magazine
Air supply	4-6 bar
Safety	CE certificates
Control	PLC
Voltage	220V/ 110V , single phase, 50-60Hz

Model	Max. PCB(L *W) MM	Min.PCB(L*W)MM	Machine Dimensions (L*W*H) MM	Magazine size
SL-310LS-E	535*460	50*50	1240-990-1600	355*320*563
				460*400*563
				535*460*570
				535*530*570