

Multi magazine Unloader (Space save type)

The Automatic magazine Unloader is designed for unloading of PCBs from the SMT line.

This system is designed with the “L” type to help save the line length. To save the space, the magazine conveyor part designed to supply magazine racket can be position on either in front or at rear side depending customer's request.



Standard features

- Mitsubishi PLC program control
- Selectable pitch settings
- Tower-light display for machines working status.
- Flexible platform to suit standard magazines
- Exchangeable magazine from the rear of magazine
- Stepper motorized type pusher to enhance working stability
- Pusher position adjustable to Centre for the boards
- Use the friendly touch screen panel
- Magazine infeed and outfeed are automatically driving by motor on the platform.
- SMEMA compatible

Technical specification

Transfer heights	900mm+/-50mm
Transfer direction	Left to right
Magazine change over time	30s (optional: 15s)
Operation side	Front of machine
Fixed rail	Front of machine
Interface	SMEMA
Conveyor belts	ESD flat belt
PCB edge support	4mm
Allowable components clearance	Top 50 mm+ below 30mm
Magazine capacity	Top 1+down 2+ middle 1
Air supply	4-6 bar
Safety	CE certificates
Control	PLC
Voltage	220V/ 110V , single phase, 50-60Hz

Model	Max. PCB(L *W) MM	Min.PCB(MM)	Machine Dimensions (L*W*H) MM	Magazine size
ASUL-250M	330*250	50*50	1077-1475-1700	355*320*563
ASUL-330L	440*330		1132-1675-1700	460*400*563
ASUL-390L	530*390		1241-1906-1720	535*460*570
ASUL-460L	535*460		1241-2126-1720	535*530*570